

NATRON™ STC™ 370 SOFT COATING

Mixing instructions

The Natron™ STC™ 370 soft touch coating is formulated for spray coating on silicone rubber substrates.

1. SET UP SCALE

Place a mixing cup on a scale and tare the weight of the cup. With the mixing cup on the scale, the weighing scale should read 0.00g (we recommend using grams or kilograms).

2. POUR THE STC 370

Pour the desired weight of the Natron™ STC™ 370 soft coat into a mixing cup.

Write down the weight.

3. ADD: LG CATALYST

Add LG catalyst: 10% of the STC™ 370 coating weight. MIX STC 370 & CATALYST

10%

of STC
weight

*Min 10% - Max 20%

4. ADD SOLVENT

Required

Add 400% solvent to the STC to change viscosity. The solvent should be between 300% - 500% of Inks weight.

*Min 300% - Max 500%

5. MIX THE COATING

Mix the STC™ 370, catalyst, and solvent thoroughly.

6. SPRAY COAT

Spray the silicone product.

7. DRY THE PRINT

Natron™ STC™ 370 must be dried at

- 275°F – 400°F (121°C) for 4 - 10 minutes (recommended)



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