

DESCRIPTION

Formulated as a two [2] component textile silicone inks
 Strong adhesion print on textiles & fabrics
 Used for Direct, Transfer, and 3D printing
 Resistance to rubbing, machine washing, and scratch tests
 Requires heat to dry
 Pot life of 7 - 9 hours

APPLICATION

Polyester
 Performance/ sportswear
 Cotton / Wool (Socks)
 Customizing Hats / Caps
 Anti-Slip Socks

PROPERTIES

High Opacity
 *Glossy finish
 Extreme flexibility (500X)
 Low drying temp. (212°F – 250°F)

ADDITIVES

Catalyst / Hardener	Ratio [% of ink weight]	Solvents	Speed	Ratio [% of ink weight]
SilTex™ Catalyst	3 - 5%	SilTex SS Solvent	Slow	1 - 10%

INSTRUCTIONS FOR USE

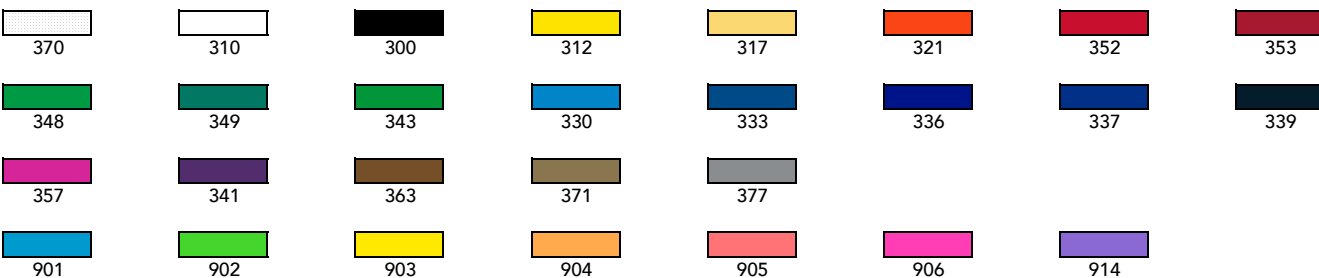
Pour ink into a mixing cup
 Pour the ink into mixing cup. Note the weight
Required: Add 3% SilTex Catalyst
 Stir thoroughly to ensure homogeneity
Not Required:
 Add solvent to accomplish additional dilutions for thin film application using the appropriate solvents
 Print your product and dry it at 212°F - 250°F for 60 Seconds.

Packaging
 1 Kg (2.2lb) Container

Warranty
 6 Months

Warning: Consult the MSDS for solvents prior to use, as its solvent carrier are hazardous

INK COLORS



SPECIFICATIONS

The data and information given in this sheet is based on our present experiences and testing. Boston Industrial Solutions, Inc. does not warranty the use or application of the products it manufactures or supplies. Our only obligation shall be to replace any defective products supplied by us or to refund the original price of the product after we have determined it to be defective. We assume no liability for any other loss or damage caused direct or indirect by our products.

It is absolutely necessary to make printing trials prior to start an entire production run to determine ideal temperature and time best suited for individual applications.

Please contact Boston Industrial Solutions, Inc. with any technical questions regarding our products or to obtain additional MSDS information.